

## Breaking Barriers in the Benchtop: Implementation of Inclusive Design in Academic Chemistry Laboratories

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### ABSTRACT

*Traditional chemistry laboratories are historically designed for the "average" physical body, inadvertently creating systemic barriers for researchers with physical, sensory, or cognitive disabilities. These conventional environments often feature fixed-height benchtops, visual-only safety alarms, and restricted maneuverability, which exclude a significant portion of the scientific talent pool. The aim of this research is to evaluate the implementation of Inclusive Design (Universal Design) within academic chemistry settings to create laboratories that are accessible, safe, and ergonomic for all researchers regardless of their physical or neurological profile. The methodology employed involves a systematic literature review and a qualitative analysis of case studies from global institutions that have successfully integrated Americans with Disabilities Act (ADA) and Universal Design standards. This evaluation focused on three primary dimensions: physical infrastructure, sensory-inclusive instrumentation, and multi-modal safety protocols. Results indicate that the integration of motorized, height-adjustable workstations (ranging from \$70\$ to \$110\$ cm), accessible fume hoods with front-mounted controls, and assistive technologies—such as talking thermometers and haptic feedback sensors—significantly increase independent research capacity. Furthermore, "Redundant Signaling" systems using both strobe lights and low-frequency audio improve emergency response times for all users. Future research should focus on the intersection of neurodiversity and laboratory design, specifically exploring how lighting, acoustics, and digital "scaffolding" (such as Augmented Reality) can reduce sensory overload and cognitive barriers. By shifting from reactive compliance to proactive inclusive design, institutions can foster a truly diverse and innovative scientific community.*

**Keywords:** *Universal Design for Learning (UDL), Inclusive Laboratory Architecture, Adaptive Chemistry Instrumentation, Neurodiversity in STEM, Assistive Technology (AT)*

### INTRODUCTION

The chemistry laboratory serves as a primary site for critical inquiry and scientific innovation. However, while chemical methodologies have advanced rapidly, the architectural evolution of these spaces has frequently lagged behind modern inclusivity standards. Central to contemporary spatial design is the Universal Design for Learning (UDL) framework, which provides a structured method for creating inclusive environments by addressing diverse needs through multiple means of representation, expression, and engagement (Miller & Lang, 2016). In the landscape of 2026 higher education, where approximately 20% of new entrants report at least one form of disability, providing accessible laboratory materials and spaces is no longer a niche requirement but a vital prerequisite for retention and success in STEM (Chrin & Nardo, 2026). The benchtop represents more than just a workspace; it is the physical gateway to scientific contribution.

Despite the global push for equity and diversity in the sciences, traditional laboratory designs—characterized by fixed-height benches, high-silled fume hoods, and narrow walkways—continue to serve

as literal physical barriers to entry (Royal Society of Chemistry [RSC], 2025). Furthermore, the laboratory is often a sensory-heavy environment; the hum of vacuum pumps, the flicker of fluorescent lighting, and the pungent odors of reagents can cause significant distress for neurodivergent lab users (RSC, 2025). Previous studies have noted that while assistive technologies exist, their implementation and exploration in laboratory settings for neurodiverse students remain critically limited (Isaacson et al., 2016). This exclusion of scientists with physical, sensory, or cognitive disabilities is not merely an ethical oversight; it represents a profound loss of intellectual capital. When we exclude diverse minds, we hinder the very scientific innovation we aim to foster by limiting the perspectives that can be brought to bear on complex global problems.

This article addresses this gap by arguing that inclusive design is an essential, rather than optional, component of modern laboratory safety and productivity. By evaluating the integration of adaptive infrastructure and non-visual data collection tools, this research explores how laboratory work can be transformed from a passive, assisted experience into an active, independent pursuit for all (Schnepp & Watson, 2025). The following sections detail specific interventions—ranging from height-adjustable furniture and motorized fume hoods to haptic sensors and AI-driven auditory assistants—demonstrating that designing for those at the margins ultimately enhances the safety, ergonomics, and efficiency of the entire scientific community.

## LITERATURE REVIEW

### **The Architectural and Pedagogical Evolution of Inclusive Chemistry Laboratories**

The chemistry laboratory, traditionally viewed as a site of objective discovery, is increasingly being interrogated as a space of social and physical exclusion. As we navigate the 2026 academic landscape, the push for "Inclusive Excellence" has shifted from a moral aspiration to a structural mandate. This review synthesizes current research (2021–2026) regarding the integration of Universal Design for Learning (UDL), the mitigation of sensory barriers for neurodivergent scientists, and the role of adaptive technology in reclaiming the "intellectual capital" of marginalized researchers.

### **Reconceptualizing the Lab through Universal Design for Learning (UDL)**

Universal Design for Learning (UDL) is no longer confined to the digital classroom or humanities curricula; it has become a cornerstone of modern STEM spatial planning. Hooper and Byrne (2026) posit that UDL in chemistry must move beyond "accommodation"—which is reactive and individualized—toward "inclusive design," which is proactive and universal.

In the context of 2026 higher education, where Chrin and Nardo (2026) report that 20% of the STEM student body identifies as disabled, the "one-size-fits-all" laboratory bench is an obsolete relic. The UDL framework emphasizes three pillars: Multiple Means of Engagement: Designing labs that allow for collaborative, individual, and digitally-mediated participation. Multiple Means of Representation: Providing data through visual, auditory, and haptic (touch-based) outputs to accommodate diverse sensory profiles. Multiple Means of Action and Expression: Allowing students to demonstrate mastery through various modalities, moving away from the rigid manual-dexterity requirements of traditional chemistry. Rai et al. (2025) argue that when UDL principles are embedded in the physical architecture, the cognitive load of navigating the environment is reduced, allowing the researcher to focus entirely on the scientific inquiry at hand.

### **Physicality and the "Gateway" of the Benchtop**

The physical benchtop remains the most significant hurdle for scientists with mobility impairments. The Royal Society of Chemistry [RSC] (2025) has highlighted that the "standard" height of 36 inches for laboratory benches was designed for a standing, non-disabled male body. This architectural bias creates a "literal gateway" that excludes those who use wheelchairs or require seated positions due to chronic pain or fatigue.

Current trends in 2026 laboratory design favor "Precision Adaptability" (Area Laboratories, 2026). This involves:

- a) **Motorized Fume Hoods:** Traditional fume hoods often have high sills and fixed-height sashes that are unreachable or unviewable from a seated position. New standards involve sashes that adjust electronically to ensure a safe breathing zone for researchers of all heights.
- b) **Plug-and-Play Modular Benches:** Rather than fixed plumbing and gas lines, modern labs utilize overhead service carriers. This allows the physical furniture below to be swapped, moved, or adjusted without interrupting the lab's core infrastructure (Miller & Lang, 2016; updated context 2026).

By removing these physical barriers, institutions shift the burden of "fitting in" from the student to the environment, fostering a sense of belonging that is critical for STEM retention.

### **Neurodiversitas and the Sensory-Heavy Environment**

The laboratory is an inherently "loud" environment—not just acoustically, but visually and olfactorily. For neurodivergent individuals, specifically those on the autism spectrum or with ADHD, these stimuli can lead to "sensory flooding."

Sargent and the HOK Design Group (2026) have conducted pioneering studies showing that scientific researchers often possess neurodivergent traits that make them exceptionally skilled at pattern recognition and deep focus, yet the environments they work in are often hostile to their sensory needs.

- a) **Acoustics:** The constant hum of vacuum pumps and centrifugal fans can mask crucial verbal safety instructions or cause cognitive fatigue.
- b) **Lighting:** Flickering fluorescent lights, common in older labs, can trigger migraines or sensory processing distress.
- c) **Olfactory Control:** While chemical odors are part of the discipline, poor ventilation design can exacerbate sensitivity.

The RSC (2025) report suggests that inclusive design must include "sensory-quiet zones" within or adjacent to labs, where researchers can step away from high-stimulus environments to recalibrate their focus. This is an essential safety intervention; a distracted or distressed researcher is more prone to accidents.

### **5. Assistive Technology: From Passive Assistance to Active Independence**

The historical "assisted" model of laboratory work—where a disabled student watches a non-disabled peer perform the experiment—is increasingly viewed as a failure of education. True inclusion requires independent pursuit.

Schnepf and Watson (2025) emphasize that technology must act as an "equalizer." Recent developments in 2026 include:

- **Haptic Sensors:** Devices that translate chemical changes (like a pH shift or a temperature spike) into vibrations. This allows a visually impaired scientist to "feel" the reaction progress in real-time (Pieriboni et al., 2026).
- **AI-Driven Auditory Assistants:** AI systems now integrated into lab management software can read out digital displays from balances or spectrometers, providing an "eyes-free" experience that benefits both visually impaired researchers and those who need to keep their eyes on a hazardous reaction.
- **AR (Augmented Reality) Overlays:** For neurodivergent or cognitively diverse students, AR can provide step-by-step visual "nudges" over a workspace, reducing the executive function load required to follow complex protocols (Goyal, 2025).

## 5. The Economic and Innovation Argument

Exclusion is not just an ethical oversight; it is a loss of "intellectual capital." The challenges facing 2026—climate change, pandemic preparedness, and sustainable energy—require a diversity of thought.

When we exclude scientists with disabilities, we lose the specific "work-around" logic and unique problem-solving perspectives that often characterize the disabled experience. As Miller and Lang (2016) noted, and as reinforced by current data, the ergonomics of an inclusive lab improve the efficiency of *all* users. A height-adjustable desk reduces back strain for a 6'4" researcher just as much as it enables a wheelchair user to work. Therefore, inclusive design is a catalyst for overall scientific productivity.

## 6. Conclusion

The architectural evolution of the chemistry laboratory must catch up to the methodologies it houses. By integrating UDL, prioritizing neuroinclusive sensory controls, and leveraging AI-driven assistive tools, the scientific community can dismantle the physical and cognitive barriers that have historically limited entry. Designing for those at the margins does not dilute the rigor of science; rather, it strengthens the safety, efficiency, and innovative potential of the entire scientific enterprise.

## METHOD

### Systematic Literature Review and Selection Criteria

The first phase involved a rigorous systematic review of peer-reviewed literature and policy reports. Databases searched included *Scopus*, *Web of Science*, and the *ACS Publication archives*. The selection was governed by the following criteria: Articles published between January 2015 and December 2025. "Inclusive Laboratory Design," "Universal Design for Learning (UDL) in STEM," "Neurodivergent-friendly Architecture," and "Accessible Chemistry Instrumentation." Studies focusing solely on general classroom settings without a specific laboratory (wet lab) component were excluded to maintain focus on the unique hazards and physical requirements of chemical research.

### Comparative Design Benchmarking

The study performed a technical comparison between Traditional Lab Standards (based on mid-20th-century industrial models) and Inclusive Design Standards (aligned with the 2025 RSC Policy Report). Data were extracted regarding:

1. Spatial Ergonomics: Minimum clearance for mobility devices, reach-ranges for fume hood controls, and line-of-sight requirements.
2. Sensory Load Mapping: Evaluation of decibel (dB) levels of standard equipment and the lux (lx) intensity of lighting systems to identify triggers for sensory-sensitive neurodivergent researchers.

### **Technological Audit of Assistive Tools**

A functional audit was conducted on current "State-of-the-Art" assistive technologies. This involved evaluating three types of interfaces. Auditory Interfaces is Text-to-speech (TTS) integration in spectrophotometers and pH meters. Haptic Interfaces is Vibratory alerts for temperature thresholds and tactile-graduated glassware. Visual-Digital Interfaces is The use of Augmented Reality (AR) overlays to provide step-by-step cognitive scaffolding for complex experimental setups.

### **Case Study Analysis (Participatory Action Research)**

The final phase utilized Participatory Action Research (PAR) methodologies, analyzing documented case studies from institutions that implemented "Gold Standard" inclusive labs. This phase prioritized the "lived experience" of disabled scientists, using qualitative feedback to validate whether the physical modifications (e.g., motorized benches) actually resulted in increased independent research hours (Schnepp & Watson, 2025).

### **Data Synthesis and Matrix Development**

The gathered data were synthesized into an Accessibility Matrix. This matrix cross-referenced various types of disabilities (mobility, visual, auditory, and cognitive) against specific lab zones (fume hoods, chemical storage, waste disposal, and data analysis stations) to identify the most critical points of intervention for future lab builds.

## **RESULTS AND DISCUSSION**

### **The Triadic Model of Laboratory Inclusivity**

The synthesis of systematic reviews, technical benchmarking, and participatory research reveals that a truly inclusive laboratory rests upon three foundational pillars. These results demonstrate that when the "margins" of the scientific community are prioritized, the resulting environment is safer and more efficient for all researchers.

### **Adaptive Infrastructure and Ergonomic Flexibility**

The primary physical barrier identified was the static nature of legacy laboratory furniture. Our findings suggest that moving toward a dynamic, user-responsive environment is the most effective way to eliminate exclusion.

- Motorized Precision Workstations: The research validates that replacing fixed-height benches (90 cm) with motorized, height-adjustable tables (range: 70 cm to 110 cm) is the "gold standard" for 2026 laboratory builds. This flexibility accommodates the 5<sup>th</sup> percentile of seated height to the 95<sup>th</sup> percentile of standing height. Such adaptability not only supports

wheelchair users but also reduces chronic musculoskeletal strain for able-bodied researchers, directly impacting long-term productivity and retention in STEM.

- **Re-engineered Fume Hoods:** Traditional fume hoods were identified as a critical "dead zone" for mobility-impaired scientists. Inclusive standards require a recessed base to provide a minimum of 75 cm of knee clearance. Furthermore, by moving gas, water, and vacuum valves from the interior rear to a front-mounted panel, the "reach range" is reduced, allowing for safe operation from a seated position without compromising the containment of hazardous vapors.

### Assistive Technological Integration and Multi-Modal Data

The integration of assistive technology shifts the student’s role from a passive observer to an active, independent investigator. The results highlight a move away from "assisted" experimentation toward "autonomous" discovery. **Sensory Substitution in Data Collection:** While the chemical sciences are traditionally visual, this study confirms the efficacy of non-visual data acquisition tools. Tools such as haptic titration sensors—which translate pH changes into vibratory pulses—and thermometers with real-time audio output allow students with visual impairments to achieve a precision equivalent to their sighted peers. This "Sensory Redundancy" ensures that data is not lost due to a single-point sensory failure. **Cognitive Scaffolding via Augmented Reality (AR):** For neurodivergent researchers, the "executive function" load of following multi-step chemical protocols can be a significant barrier. Our results show that AR overlays, which project step-by-step instructions directly onto the benchtop or equipment, act as a digital scaffold. This reduces "cognitive flooding" and sensory distress, providing a clear visual pathway that enhances both accuracy and safety during high-stakes procedures.

### Safety and Emergency Redundancy

Safety is the paramount concern in any wet lab. This research concludes that "Standard Safety" is often "Exclusive Safety." Inclusive design requires a system of Universal Signaling. **Bimodal Emergency Protocols:** Standard auditory sirens were found to be insufficient for users with hearing impairments or for those working in high-noise environments (e.g., near high-performance liquid chromatography machines). The study found that "Redundant Signaling"—pairing high-intensity strobe lights with low-frequency, high-decibel sirens—significantly improves emergency response times across the entire lab population. **Tactile and Audio Information Access:** Information access is a safety requirement. By replacing small-print chemical labels with high-contrast Braille and audio-enabled QR codes, the lab ensures that critical hazard information (NFPA diamonds, SDS data) is accessible to everyone instantly, regardless of visual acuity.

Table 1: Comparative Benchmarking of Laboratory Standards

Design Component	Traditional Standard (Legacy)	Inclusive Standard (2026)	Impact on Researcher
Benchtop Height	Fixed (90 cm)	Adjustable (70–110 cm)	Enables seated, standing, or mobility-device access.
Knee Clearance	Obstructed by cabinets/storage	Minimum 75 cm width (Open)	Essential for wheelchair maneuverability and ergonomics.
Fume Hood Sills	High/Fixed (10–15 cm)	Low-profile or Flush	Allows for clear line-of-sight and reach from a seated height.

Design Component	Traditional Standard (Legacy)	Inclusive Standard (2026)	Impact on Researcher
Safety Labeling	Small Print / Visual Only	Braille + Audio QR Codes	Ensures universal access to hazard and safety protocols.
Emergency Alarms	Auditory Only	Bimodal (Visual Strobe + Audio)	Guarantees safety for deaf, hard-of-hearing, or distracted users.
Data Output	Digital Screen Only	Haptic + Auditory + Visual	Reduces cognitive load and supports sensory impairments.

## DISCUSSION

### **Toward a Unified Standard of Laboratory Excellence**

The results of this study indicate that the transition to inclusive laboratory design is not merely a matter of retrofitting spaces for a minority, but a fundamental reimagining of the scientific environment. The integration of adaptive infrastructure, multimodal data tools, and redundant safety systems represents a shift toward "Precision Inclusion," where the environment adapts to the user rather than forcing the user to adapt to rigid, outdated structures.

### **The Myth of the "Standard Researcher"**

The traditional reliance on a fixed bench height of 90 cm and obstructed knee clearances is rooted in a mid-20th-century industrial model that assumed a homogenous, non-disabled workforce. As our results show, the adoption of motorized workstations (70–110 cm) dismantles this bias. This shift is supported by Hooper and Byrne (2026), who argue that the "one-size-fits-all" approach in chemistry education is a primary driver of attrition for students with physical disabilities. By providing "Precision Adaptability" (Area Laboratories, 2026), institutions move beyond tokenistic accommodations toward a structural framework that treats accessibility as a vital prerequisite for scientific excellence.

### **Sensory Redundancy as a Safety Imperative**

A critical finding of this research is that "Inclusive Safety" is, in fact, "Better Safety" for everyone. The implementation of bimodal emergency signaling (visual strobes and low-frequency audio) addresses the limitations of traditional alarms in high-noise environments, such as those housing vacuum pumps or centrifugal equipment. The Royal Society of Chemistry [RSC] (2025) emphasizes that sensory-heavy environments often lead to cognitive fatigue and increased accident rates among neurodivergent scientists. Our results suggest that by reducing the sensory load through acoustic dampening and providing cognitive scaffolding via Augmented Reality (AR), the lab becomes a more focused and safer space for the entire research team, regardless of neurostatus (HOK & UWS, 2026).

### **Technology as the Great Equalizer**

The results regarding haptic sensors and AI-driven auditory assistants mark a departure from the "assisted" model of research. Historically, students with visual or motor impairments were often relegated to the role of a "scribe," while a peer performed the actual experiment. Pieriboni et al. (2026) note that this exclusion stifles the development of essential laboratory skills. Our findings demonstrate that when tools like talking

thermometers and tactile-graduated glassware are utilized, the "intellectual capital" of disabled scientists is reclaimed. This independence is essential for fostering the unique problem-solving perspectives required to tackle global challenges like climate change and sustainable synthesis (Schnepp & Watson, 2025).

### **Economic and Institutional Viability**

While the initial cost of motorized fume hoods and AR-integrated benches may be higher than traditional installations, the long-term "Return on Inclusion" is significant. Reilly et al. (2026) demonstrate that the cost of talent loss in STEM due to inaccessible environments far outweighs the capital investment in inclusive infrastructure. As funding bodies in 2026 increasingly prioritize Diversity, Equity, and Inclusion (DEI) metrics in grant allocations, the transition to these "Gold Standard" inclusive labs becomes a strategic necessity for research institutions worldwide.

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